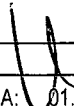


Date: Friday, 28/09/2007 12:49:08 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	ROUND BILLET 17-4
Job Number :	32780A		
Estimate Number :	10041		
P.O. Number :		Part Number :	D6104007
This Issue :	28/09/2007	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D6104 REV B
First Issue :	06/06/2007	Project Number :	N/A
Previous Run :	32169A	Drawing Revision :	B
		Material :	
Written By :		Due Date :	30/06/2007
Checked & Approved By :		Qty:	20
Comment :	Est. A: 01.05.08 New Issue EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O:

3934

a)Description: S.S round billet

b) Ø4.50" x 5.10" long

c) Tolerance on all dimensions are +0.030"/-0.000"

d) Material: 17-4PH Stainless steel (Ams 5643 or Aisi 630)

e)One blank makes 2 parts

f) Material certification required

07-06-20

2.0	D6104007P	17-4 SS Roundbar 4.50"OD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)
 17-4 SS Roundbar 4.50"OD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

u

07-06-25

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D6104

07-06-25

Date: Friday, 28/09/2007 12:49:08 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ROUND BILLET 17-4

Job Number: 32780A

Part Number: D6104007

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

U

07-09-25

20

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.10.01

U

Job Completion



U 07-09-28